

What is claimed is:

1. A method of making a hole in a ceramic green sheet, comprising the steps of:

preparing a ceramic green sheet; and

5 irradiating a first surface of the ceramic green sheet with laser beam having a substantially square pulse shape having a minimum power is more than 60% of a maximum power.

2. The method according to claim 1, wherein an oscillation output of the
10 laser beam is not smaller than 700W.

3. The method according to claim 1, wherein a time for which oscillation of the laser beam can be controlled is not longer than 2 μ s.

15 4. The method according to claim 1, wherein said step of irradiating the first surface of the ceramic green sheet with the laser beam comprises irradiating the first surface of the ceramic green sheet with the laser beam not more than three times for making the hole.

20 5. The method according to claim 1, wherein an energy of the laser beam ranges from 2 to 50mJ.

6. The method according to claim 1, wherein said step of preparing the ceramic green sheet comprises preparing the ceramic green sheet having a
25 second surface thereof coated with a carrier film.

7. The method according to claim 1, wherein said step of preparing the

ceramic green sheet comprises preparing the ceramic green sheet havin the first side coated with a protective film.